WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5:

(11) International Publication Number:

WO 94/29335

C07K 5/06, 5/02, A61K 37/64

(43) International Publication Date: 22 December 1994 (22.12.94)

(21) International Application Number:

PCT/SE94/00534

(22) International Filing Date:

2 June 1994 (02.06.94)

(30) Priority Data:

9301911-5

3 June 1993 (03.06.93)

SE

(81) Designated States: AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, ES, FI, GB, GE, HU, JP, KG, KP, KR, KZ, LK, LU, LV, MD, MG, MN, MW, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SI, SK, TJ, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).

(71) Applicant (for all designated States except US): ASTRA AKTIEBOLAG [SE/SE]; S-151 85 Södertälje (SE).

(72) Inventors; and

- .(75) Inventors/Applicants (for US only): ANTONSSON, Karl, Thomas [SE/SE]; Torkels väg, Pl 35+3, S-437 34 Lindome (SE). BYLUND, Ruth [SE/SE]; Forellgatan 60, S-426 58 Västra Frölunda (SE).
- (74) Agents: SAMUELSSON, Britta et al.; Astra Aktiebolag, Patent Dept., S-151 85 Södertälje (SE).

Published

With international search report.

(54) Title: NEW PEPTIDES DERIVATIVES

(57) Abstract

A compound of the general formula (I): A¹ - A² -NH-(CH₂)_n - NH-C(NH)-NH₂, wherein n is an integer 2, 3, 4, 5, or 6; preferably 3 or 4; A1 represents a structural fragment of formulae (IIa), (IIb), (IIc), (IId) or (IIe); A2 represents a structural fragment (a), as well as processes for the preparation thereof, the use and the pharmaceutical formulations.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
ΑÜ	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	Æ	Ireland	NZ	New Zealand
BJ	Benin	П	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Кепуа	RO	Romania
CA	Canada	KG	Kyrgystan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic	SD	Sudan
CG	Congo		of Korea	SE	Sweden
CH	Switzerland	KR	Republic of Korea	SI	Slovenia
CI	Côte d'Ivoire	KZ	Kazakhstan	SK	Slovakia
CM	Cameroon	ш	Liechtenstein	SN	Senegal
CN	China	LK	Sri Lanka	TD	Chad
cs	Czechostovakia	LU	Luxembourg	TG	Togo
CZ	Czech Republic	LV	Latvia	TJ	Tajikistan
DE	Сстраду	MC	Monaco	TT	Trinidad and Tobago
DK	Denmark	MD	Republic of Moldova	ŪA	Ukraine
ES	Spain	MG	Madagascar	US	
FI	Finland	ML	Mali	UZ	United States of America Uzbekistan
FR	Prance	MN	Mongolia	VN	Viet Nam
GA	Gabon	1744	**********	A 1.4	A ter tarm

New peptide derivatives

DESCRIPTION

In its broad sense this invention relates to protease inhibition and treatment of inflammatory diseaes. More specifically this invention relates to new competitive inhibitors of trypsin-like serine proteases such as kininogenases, their synthesis, pharmaceutical compositions containing the compounds as active ingredients, and the use of the compounds for treatment of inflammatory disorders, e.g. asthma, rhinitis, urticaria, inflammatory bowel diseaes, and arthritis.

15 BACKGROUND

25

30

35

Kininogenases are serine proteases that act on kininogens to produce kinins (bradykinin, kallidin, and Met-Lys-bradykinin) **Plasma**kallikrein, tissue kallikrein, and mast cell**tryptase*represent important kininogenases.

Kinins (bradykinin, kallidin) are generally involved in inflammation. For example, the active inflammation process is associated with increased permeability of the blood vessels resulting in extravasation of plasma into the tissue. The ensuing plasma exudate contains all the protein systems of circulating blood. The plasma-derived kininogens inevitably will be interacting with different kallikreins, forming kinins continually as long as the active plasma exudation process is ongoing. Plasma exudation occurs independent of the mechanisms that are involved in the inflammation, whether it is allergy, infection or other factors (Persson et al., Editorial, Thorax, 1992, 47:993-1000). Plasma exudation is thus a feature of many diseases including asthma, rhinitis, common cold, and inflammatory bowel diseases. Particulary in allergy mast cell tryptase will be released (Salomonsson et al., Am. Rev. Respir. Dis., 1992, 146:1535-1542) to

WO 94/29335

2

contribute to kinin formation and other pathogenic events in asthma, rhinitis, and intestinal diseases.

The kinins are biologically highly active substances with smooth muscle effects, sectretory effects, neurogenic effects, and actions that may perpetuate inflammatory processes including activation of phospholipase A² and increasing vascular permeability. The latter action potentially induces a vicious circle with kinins providing for the generation of more kinins etc.

Tissue kallikrein cleaves primarily low molecular weight kininogen to produce kallidin and plasma kallikrein preferably releases bradykinin from high molecular weight kininogen.

PRIOR ART

Inhibitors of kallikrein based on the amino acid sequence 20 around the cleavage site (-Ser-Pro-Phe-Arg — Ser-Ser-Arg-) have been reported earlier.

The arginine chloromethyl ketones were reported as plasma kallikrein inhibitors by Kettner and Shaw in Biochemistry 1978, 17:4778-4784 and Meth. Enzym. 1981, 80:826-842.

Likewise, esters and amides were reported by Fareed et al. in Ann. N.Y. Acad. Sci. 1981, 370:765-784 to be plasma kallikrein inhibitors.

30

25

5

10

15

In EP-A2-0,195,212 protease enzym inhibitors, based on analogues of peptidase substrates, including kallikrein, are described.

35 Inhibitors of trypsin like serine proteases, such as thrombin and kallikrein, based on C-terminal boronic acid derivatives

of arginine and isothiouronium analogues thereof have been reported in EP-A2-0,293,881.

In WO 92/04371 a series of kallikrein inhibitors with carbonyl-activating or binding groups are described.

DISCLOSURE OF THE INVENTION

An objective of the present invention is to provide novel and potent kallikrein inhibitors with competitive inhibitory activity towards the enzyme i.e. causing reversible inhibition. A further objective is to obtain inhibitors which can be given orally, dermally, rectally, or via the inhalation route.

According to the invention it has been found that compounds of the general Formula I, either as such or in the form of physiologically acceptable salts, and including stereoisomers, are potent inhibitors of serine proteases and especially kallikreins:

$$A^1 \rightarrow A^2 \rightarrow NH \rightarrow (CH_2)_n \rightarrow NH \rightarrow C(NH) \rightarrow NH_2$$

25

20

Formula I

wherein:

30 n is an integer 2, 3, 4, 5, or 6; preferably 3 or 4;

A¹ represents a structural fragment of Formulae IIa, IIb, IIc, IId or IIe;

WO 94/29335 PCT/SE94/00534

$$R^{1} \longrightarrow R^{2} \longrightarrow R^{2} \longrightarrow R^{1} \longrightarrow R^{1$$

wherein:

30

20 p is an integer 0,1 or 2;

m is an integer 1, 2, 3, or 4, preferably 2;

q is an integer 0,1 or 2, preferably 1;

R¹ represents H, an alkyl group having 1 to 4 carbon atoms, a hydroxyalkyl group having 2-3 carbon atoms or R¹¹00C-alkyl-,

where the alkyl group has 1 to 4 carbon atoms and \mathbb{R}^{11} is H or

an alkyl group having 1 to 4 carbon atoms, or

 ${\bf R^1}$ represents ${\bf R^{12}OOC\text{--}1,4\text{--}phenyl\text{--}CH_2\text{--}}$, wherein ${\bf R^{12}}$ is H or an alkyl group having 1 to 4 carbon atoms, or

 R^1 represents R^{13} -NH-CO-alkyl-, wherein the alkyl group has 1 to 4 carbon atoms and is possibly substituted alpha to the carbonyl with an alkyl group having 1 to 4 carbon atoms and wherein R^{13} is H or an alkyl group having 1 to 4 carbon atoms or $-CH_2COOR^{12}$, wherein R^{12} is as defined above, or

25

35

 R^1 represents $R^{14}SO_2$ -, $Ph(4-COOR^{12})-SO_2$ -, $Ph(3-COOR^{12})-SO_2$ -, or $Ph(2-COOR^{12})-SO_2$ -, wherein R^{12} is as defined above and R^{14} is an alkylgroup having 1-4 carbon atoms, or

- 5 R^1 represents CO- R^{15} , wherein R^{15} is an alkyl group having 1-4 carbon atoms, or
 - R^1 represents CO-OR¹⁵, wherein R^{15} is as defined above, or
- 10 R^1 represent $CO-(CH_2)_p-COOR^{12}$, wherein R^{12} and p are as defined above, or

 R^1 represents $-CH_2PO(OR^{16})_2$, wherein R^{16} is, individually at each occurrence, H, methyl or ethyl;

R² represents H or an alkyl group having 1 to 4 carbon atoms or R² OOC-alkyl-, wherein the alkyl group has 1 to 4 carbon atoms and is possibly substituted in the position which is alphantow the carbonyl group, and the alpha substituent is a group R² (CH₂)_p-, wherein p is as defined above and R² is methyl, phenyl, OH, COOR², and R² is H or an alkyl group having 1 to 4 carbon atoms;

R³ represents an alkyl group having 1-4 carbon atoms, or

 ${\ensuremath{\mathsf{R}}}^3$ represents a cyclohexyl- or cyclopentyl group, or

R³ represents a phenyl group which may or may not be substituted with an alkyl group having 1 to 4 carbon atoms, or with a group OR²¹, wherein R²¹ is as defined above or

 R^3 represents a 1-napthyl, 2-naphtyl, 4-pyridyl, 3-pyrrolidyl, or a 3-indolyl group which may or may not be substituted with OR^{21} wherin R^{21} is as defined above and with p = 1; or

 R^3 represent a cis- or trans-decalin group with p = 1; or

 R^3 represents $Si(Me)_3$ or $CH(R^{31})_2$, wherein R^{31} is a cyclohexyl- or phenyl group;

A² represents a structural fragment

5

15

20

wherein R3 and p are as defined above;

An alkyl group may be straight or branched unless specified otherwise. Alkyl groups having 1 to 4 carbon atoms are methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, s-butyl and t-butyl. When unsaturation is referred to, a carbon-carbon double bond is intended. Abbreviations are listed at the end of this specification.

25 According to the invention it has been found that compounds of the general Formula I, either as such or in the form of physiologically acceptable salts, and including stereoisomers, are potent inhibitors of trypsin-like serine proteases and especially plasma and/or tissue kallikrein:

30 Compounds of Formula I having S-configuration on the A² amino acid are preferred ones, of those compounds also having R-configuration on the A¹ amino acid are particularly preferred ones.

35 Preferred compounds of the invention include:

H-(R) Cha-Phe-Agm HOOC-CH₂-(R) Cha-Phe-Agm H-(R) Cha-Phe-Nag

```
HOOC-CH2-(R) Cha-Phe-Nag
      CH<sub>3</sub>-CO-(R)-Cha-Phe-Nag
      CH<sub>3</sub>-CH<sub>2</sub>-(R)-Cha-Phe-Nag
      HOOC-CO-(R)-Cha-Phe-Nag
      HOOC-CH<sub>2</sub>-(R) Phe-Phe-Agm
      HOOC-CH<sub>2</sub>-(R) Phe-Cha-Agm
      HOOC-CH<sub>2</sub>-(R) Cha-Cha-Agm
      HOOC-CH2-(R) Phe-Phe-Nag
      HOOC-CH<sub>2</sub>-(R) Phe-Cha-Nag
      HOOC-CH<sub>2</sub>-(R) Cha-Cha-Nag
10
      HOOC-CH_2-(R) Cha-\alphaNal-Agm
      HOOC-CH_2-(R) Cha-\betaNal-Agm
      H-(R)Phe-Cha-Agm
      H-(R) Phe-Cha-Nag
15
      H-(R)Phe-Phe-Agm
      H-(R)Phe-Phe-Nag
     *CH3 + (R) Phe-Phe-Agm
     ;CH<sub>3</sub>=(R)Cha=Phe=Agm
      CH3=(R)Phe=Cha=Agm
20 HOOC-CH2=(R)Pro=Phe-Agm
     "HOOC-CH2 (R) Pro-Phe-Nag
     H-(R)Pro-Phe-Agm
     H-(R) Pro-Phe-Nag
      CH3-(R) Pro-Phe-Agm
25
      CH3-(R) Pro-Phe-Nag
```

Particularly preferred compounds are:

H-(R) Cha-Phe-Agm

H-(R) Cha-Phe-Agm

H-(R) Cha-Phe-Nag

HOOC-CH₂-(R) Cha-Phe-Nag

CH₃-CO-(R) -Cha-Phe-Nag

CH₃-CH₂-(R) -Cha-Phe-Nag

HOOC-CO-(R) -Cha-Phe-Nag

The best mode according to the invention known at present is to use the compound according to Example 4 namely.

HOOC-CH2-(R) Cha-Phe-Nag

5

Medical and pharmaceutical use

The invention also provides compositions and methods for the treatment of physiological disorders and especially inflammatory diseases such as asthma, rhinitis, pancreatitis, uticaria, inflammatory bowel disease, and arthritis. An effective amount of Formula I with or without a physiologically acceptable carrier or diluent can be used solely or in combination with other therapeutic agents.

15 Depending upon the disorder and patient to be treated the compositions may be administered via oral, dermal, nasal, tracheal, bronchial, parenteral, or rectal routes at varying doses.

The compounds inhibit the activity of kallikreins assessed with chromogenic substrates according to known procedures.

The anti-inflammatory actions of the present compounds can for example be studied by their inhibition of allergeninduced exudative inflammatory processes in airway mucosa or gut mucosa.

Determinaton of the inhibition constant K_i for plasma kallikrein.

30 K_i determinations were made with a chromogenic substrate method, and performed on a Cobas Bio centrifugal analyzer manufactured by Roche (Basel, Switzerland). Residual enzyme activity after incubation of human plasma kallikrein with various concentrations of test compound was determined at three different substrate concentrations, and measured as change in optical absorbance at 405 nm and 37°C.

10

15

35

Human plasma kallikrein (E.C.3.4.21.34, Chromogenix AB, Mölndal, Sweden), 250 μ l of 0.4 nkat/ml in buffer (0.05 mol/l Tris-HCl, pH 7.4, l 0.15 adjusted with NaCl) with bovine albumin 5 g/l (cat no 810033, ICI Biochemicals Ltd, High Wycombe, Bucks, GB), was incubated for 300 s with 80 μ l of test compound solution in 0.15 mol/l NaCl containing albumin 10 g/l. An additional 10 μ l of water was supplied in this step. Then 40 μ l of kallikrein substrate (S-2302, Chromogenix AB, 1.25, 2.0 or 4.0 mmol/l in water) was added together with another 20 μ l of water, and the absorbance change monitored.

 K_i was evaluated from Dixon plots, i.e. diagrams of inhibitor concentration versus 1/ ($\Delta A/min$), where the data for the different substrate concentrations form straight lines which intercept at $x = -K_i$.

*Pharmaceutical preparations

The compounds of the Formula I will normally be administered
by the oral, rectal, dermal, nasal or parenteral route in the
form of pharmaceutical preparations comprising the active
ingredient either as a free base or a pharmaceutical
acceptable non-toxic organic or inorganic acid addition salt,
e.g. the hydrochloride, hydrobromide, lactate, acetate,
citrate and trifluoroacetate and the like in a
pharmaceutically acceptable dosage form.

The dosage form may be a solid, semisolid or liquid preparation prepared by per se known techniques. Usually the active substance will constitute between 0.1 and 99 % by weight of the preparation, more specifically between 0.1 and 50 % by weight for preparations intended for parenteral administration and between 0.2 and 75 % by weight for preparations suitable for oral administration.

Suitable daily doses of the compounds of the invention in therapeutical treatment of humans are about 0.001-100 mg/kg

body weight at peroral administration and 0.001-50 mg/kg body weight at parenteral administration.

Preparation

5

10

A further objective of the invention is the mode of preparation of the compounds. The compounds of Formula I may be prepared by coupling of an N-terminally protected dipeptide $(W_1-A^1-A^2-OH)$ or amino acid (W_1-A^2-OH) , when a N-terminally protected amino acid is used a second amino acid is added afterwards using standard methods, to a compound

$$H_2N-(CH_2)_n-X$$

wherein A¹, A² and n are as defined with Formula I and X is an unprotected or protected guanidino group or a protected amino group, or a group transferable into an amino group, where the amino group is subsequently transferred into an unprotected or protected guanidino group, followed by removal of the protecting group(s) or deprotecting of the N-terminal nitrogen followed by alkylation of the N-terminal nitrogen and deprotection by known methods.

The coupling is accordingly done by one of the following methods:

Method I

30

Coupling of an N-terminally protected dipeptide, prepared by standard peptide coupling, with either a protected- or unprotected amino guanidine or a straight chain alkylamine carrying a protected or masked amino group at the terminal end of the alkyl chain, using standard peptide coupling, shown in the formula

$$W_1 - A^1 - A^2 - OH$$

$$\downarrow H_2 N - (CH_2)_n - X$$

$$W_1 - A^1 - A^2 - NH(CH_2)_n - X$$

wherein A^1 , A^2 and n are as defined in Formula I , W_1 is a Nteminal amino protecting group such as tert-butyloxy carbonyl and benzyloxy carbonyl and X is -NH-C(NH)-NH2, -NH-C(NH)-NH- W_2 , $-N(W_2)-C(NH)-NH-W_2$, $-NH-C(NW_2)-NH-W_2$ or $-NH-W_2$, where W_2 is an amine protecting group such as tert-butyloxy carbonyl or benzyloxy carbonyl, or X is a masked amino group such as azide, giving the protected peptide. The final compounds can be made in any of the following ways, depending on the nature of the X- group used: Removal of the protecting group(s) (when $X = -NH-C(NH)-NH_2$, $-N(W_2)-C(NH)-NH-W_2$, $-NH-C(NW_2)-NH-W_2$ or -NH-C(NH)-NH-W2), or a selective deprotection of the W1group (e.g when $X = -NH-C(NH)-NH-W_2, -N(W_2)-C(NH)-NH-W_2, -NH-W_2$ $C(NW_2)-NH-W_2$, W_2 in this case must be orthogonal to W_1) followed by alkylation of the N-terminal nitrogen and deprotection or a selective deprotection/ unmasking of the $(X = NH-W_2, W_2 in this case)$ terminal alkylamino function must be orthogonal to W_1 or X= a masked aminogroup, such as azide) followed by a guanidation reaction, using standard methods, of the free amine and deprotection of the W1-group.

20

15

10

Method II

Coupling of an N-terminally protected amino acid, prepared by standard methods, with either a protected- or unprotected amino guanidine or a straight chain alkylamine carrying a protected or masked amino group at the terminal end of the alkyl chain, using standard peptide coupling, shown in the formula

30

25

$$W_1 - A^2 - OH$$

$$! H_2N - (CH_2)_n - X$$
 $W_1 - A^2 - NH (CH_2)_n - X$

wherein A^2 , n, W_1 and X are as defined above followed by deprotection of the W_1 -group and coupling with the N-terminal amino acid, in a protected form, leading to the protected

peptide described in Method I, The synthesis to the final compounds is then continued according to Method I.

5 DETAILED DESCRIPTION OF THE INVENTION

The following description is illustrative of aspects of the invention.

10

EXPERIMENTAL PART

General Experimental Procedures.

The ¹H NMR and ¹³C NMR measurements were performed on BRUKER AC-P 300, BRUKER 200 and BRUKER AM 500 spectrometers, the former operating at a ¹H frequency of 500.14 MHz and a ¹³C frequency of 125.76 MHz and the latter at ¹H and ¹³C frequency of 300.13 MHz and 75.46 MHz respectively.

20

30

35

The samples were 10-50 mg dissolved in 0.6 ml of either of the following solvents; $CDCl_3$ (isotopic purity > 99.8%, Dr. Glaser AG Basel), CD_3OD (isotopic purity > 99.95%, Dr. Glaser AG Basel) or D_2O (isotopic purity > 99.98%, Dr. Glaser AG

25 Basel).

The ¹H and ¹³C chemical shift values in CDCl₃ and CD₃OD are relative to tetramethylsilane as an external standard. The ¹H chemical shifts in D₂O are relative to the sodium salt of 3-(trimethylsilyl)-d₄-propanoic acid and the ¹³C chemical shifts in D₂O are referenced relative to 1,4-dioxane (67.3 ppm), both as external standard. Calibrating with an external standard may in some cases cause minor shift differences compared to an internal standard, however, the difference in ¹H chemical shift is less than 0.02 ppm and in ¹³C less than 0.1 ppm.

Thin-Layer Chromatography was carried out on commercial Merck Silicagel 60F254 coated glass or aluminium plates. Visualization was by a combination of UV-light, followed by spraying with a solution prepared by mixing 372 ml of EtOH(95%), 13.8 ml of concentrated H_2SO_4 , 4.2 ml of

concentrated acetic acid and 10.2 ml of p-methoxy benzaldehyde or phosphomolybdic acid reagent (5-10 w.t % in EtOH(95%)) and heating.

Flash chromatography was carried out on Merck Silicagel 60 10 (40-63 mm, 230-400 mesh) under pressure of N_2 .

Freeze-drying was done on a Leybold-Heraeus, model Lyovac GT 2, apparatus.

15

Protection Procedures

Boc-(R) Cha-OH

To a solution of H-(R) Cha-OH, 21.55 g (125.8 mmol), in 130 ml 20 1 M NaOH and 65 ml THF was added 30 g (137.5 mmol) of $(Boc)_2O$ and the mixture was stirred for 4.5 h at room temperature. The THF was evaporated and an additional 150 ml of water was added. The alkaline aqueous phase was washed twice with EtOAc, then acidified with 2 M $KHSO_4$ and extracted with 3 \times 25 150 ml of EtOAc. The combined organic phase was washed with water, brine and dried (Na2SO4). Evaporation of the solvent afforded 30.9 g (90.5 %) of the title compound as a white solid.

30

Preparation of Starting Materials

Boc-(R) Cha-OSu

Boc-(R) Cha-OH (1 eq.), HOSu (1.1 eq) and DCC or CME-CDI (1.1 35 eq) were dissolved in acetonitrile (about 2.5 ml/mmol acid) and stirred at room temperature over night. The precipitate

formed during the reaction was filtered off, the solvent evaporated and the product dried in vacuo. (When CME-CDI was used in the reaction the residue, after evaporation of the CH₃CN, was dissolved in EtOAc and the organic phase washed with water and dried. Evaporation of the solvent gave the title compound).

14

¹H-NMR (500 MHz, CDCl₃, 2 rotamers ca: 1:1 ratio) δ 0.85-1.1 (m, 2H), 1.1-1.48 (m, 4H), 1.5-1.98 (m, 16H; thereof 1.55 (bs, 9H)), 2.82 (bs, 4H), 4.72 (bs, 1H, major rotamer), 4.85 (bs, 1H, minor).

Boc-(R) Cha-Phe-OH

10

25

30

35

To a stirred mixture of 6.61 g (40 mmol) H-Phe-OH and 1.4 g of NaOH (35 mmol) in 60 ml DMF/H₂O (1/1) at + 5 °C was added 3.68 g (10 mmol) Boc-(R)Cha-OSu and the mixture was allowed to reach room temperature. After 3 hours the solvent was evaporated and the residue was dissolved in 150 ml of water.

The basic water phase was washed with 2 x 50 ml EtOAc, acidified with 1 M KHSO₄ and extracted with 2 x 100 mL EtOAc. The combined organic phase was washed with 2 x 50 mL water and dried (MgSO₄). Filtration and evaporation of the solvent gave 2.86 g (68%) of the title compound.

Boc-(R) Cha-Phe-OSu

To a stirred solution of 2.81 g Boc-(R)Cha-Phe-OH (6.71 mmol) and 850 mg HoSu (7.38 mmol) in 30 mL of CH₃CN was added 3.13 g CME-CDI (7.38 mmol) and the reaction was left at room temperature for 15 hours. The precipitate formed during the reaction was filtered off, the solvent evaporated and the reasidue was dissolved in 150 mL EtOAc. The organic phase was washed with 1 x 20 mL water, 1 x 20 mL Na₂CO₃(aq), 2 x 20 mL water, 1 x 20 mL brine and dried (MgSO₄). Filtration followed by evaporation of the solvent gave 2.44 g (70%) of the title compound which was used without further purification.

Boc-Nag(Z)

(i) N-Bensyloxycarbonyl-O-methyl isourea

water which was added to the reactor. The

- To a stirred solution of concentrated aqueous NaOH (2.8 L, 50% w/w, 19.1 M, 53 mol) and water (32 L) at 18° C was added in two portions O-methylisourea hemisulphate (1.7 kg, 94%, 13.0 mol) and O-methylisourea hydrogensulphate (1.57 kg, 99%, 9.0 mol). The reaction mixture was cooled to 3-5° C.

 Benzyl chloroformiate (3.88 kg, 92%, 20.9 mol) was added over a 20 minutes period under cooling and vigorous stirring. The reaction temperature went from 3 to 8° C during the addition of Z-Cl. The addition funnel was rinsed with 5 litres of
- reaction mixture was stirred at 0-3° C for 18 h, filtered and the crystals was washed with cooled (3° C) water (10 L).

 Vacuum drying 25° C, 10-20 mbar) for 48 h gave 3.87 kg (89%)

 of the title compound as a white crystalline powder.

20 (ii) Boc Nag(Z)

25

30

35

To a stirred solution Boc-NH-(CH₂)₃-NH₂ x HCl (prepared according to Mattingly P.G., Synthesis, 367 (1990)) (3.9 kg, 18.5 mol) in iso-propanol (24 kg) at $60-70^{\circ}$ C was added in portions over a 30 minutes period KHCO3 (4.2 kg, 42 mol). A slow evolution of CO2 (g) occurs. The mixture was stirred for another 30 minutes followed by addition in portions over a 30 minutes period N-bensyloxycarbonyl-O-methyl isourea (3.74 kg, 18.0 mol). The reaction mixture was stirred at 65-70° C for 16 h, cooled to 20° C and filtered. The precipitate was washed with iso-propanol (10 + 5 L). The combined filtrates was concentrated at reduced pressure keeping the heating mantle not warmer than 65-70° C. When approximately 45 litres was distilled off EtOAc (90 L) was added. The reaction mixture was cooled to 20-25° C, washed with water (10 and 5 L) and brine (5 L), and dried with Na2SO4 (2 kg). After stirring the rection mixture was filtered and the filter cake

PCT/SE94/00534 WO 94/29335

16

was washed with EtOAc (11 and 7 L). The combined filtates were concentrated at reduced pressure keeping the heating mantle not warmer than 40-50° C. When approximately 90 litres of EtOAc was distilled off, toluene (25 L) was added and the evaporation continued. After collection of approximately another 18 litres of destillate, toulene (20 L) was added under vigorous stirring and the resulting mixture was cooled to -1 to 0° C and gently stirred over night (17 h). The crystal slurry was filtered and the product was washed with cooled toluene (10 and 5 L). Vacuum drying (10-20 mbar, 40° C) for 24 h gave 4.83 kg (13.8 mol, 76%) of Boc-Nag(Z).

¹H-NMR (300 MHz, CDCl₃): δ 1.41 (s, 9H), 1.6-1.7 (m, 2H), 3.0-3.3 (m, 4H), 4.8-5.0 (bs, 1H), 5.10 (s, 2H), 7.2-7.4 (m, 5H).

Boc-Agm(Z)

5

10

15

30

35

(i) Boc-Agm

20 To a slurry of 14.95 g (65.5 mmol, 1 eq.) of agmatine sulphate (Aldrich), 13.7 ml of Et3N (98.25 mmol, 1.5 eq.), 165 ml of H_2O and 165 ml of THF was added 21.5 g (98.25 mmol, 1.5 eq.) of (Boc)₂O during 5 minutes at room temperature. The mixture was stirred vigorously over night, evaporated to 25 dryness and the residue was washed with 2x100 ml of Et₂O to give Boc-Agm as a white powder which was used without further purification in the next step.

(ii) Boc-Agm(Z)

To a cold (+5°C) slurry of the crude Boc-Agm from the previous step (ca: 65.5 mmol) in 180 ml of 4N NaOH and 165 ml of THF was added 24 ml (169 mmol, 2.5 eq) of benzyl chloroformate during 10 minutes. After stirring at room temperature for 4 h methanol (150 ml) was added and the stirring was continued for an additional 20 h at room

The second of the second second

temperature. The organic solvent was evaporated and 200 ml of H_2O was added to the residue. The basic water phase was extracted with 1x300 ml and 2x200 ml of EtOAc. The combined organic phases was washed with H_2O (2x100ml), brine (1x100 ml) and dried (MgSO₄). Evaporation of the solvent and flash chromathography ($CH_2Cl_2/MeOH$, a stepwise gradient of 97/3, 95/5 and 9/1 was used) gave 14.63 g (58%) of pure Boc-Agm(Z) as a white powder.

10 1 H-NMR (CDCl₃, 500 MHz): δ 1.35-1.40 (m, 2H), 1.45 (s, 9H), 1.5-1.6 (m, 2H), 3.0-3.2 (m, 4H), 4.65 (bs, 1H), 5.1 (s, 2H), 7.25-7.40 (m, 5H).

13_{C-NMR} (CDCl₃, 75.5 MHz): δ 25.44, 27.36, 28.21, 65.83, 79.15, 127.47, 127.66, 128.14, 137.29, 156.47, 161.48, 163.30.

"H-(R)Cha-Phe-Nag(2)

20 (i) Boc-(R)Cha-Phe-OH

25

30

35

Boc-(R)Cha-OH was dissolved in acetonitrile (200 mL), N-hydroxisuccinimide (9.9 g, 81 mmol) was added.
Dicyclohexylcarbodiimide (17.8 g, 81 mmol) was then added slowly and the reaction mixture was stirred overnight at room temperature. The precipitate was filtered off and the Boc-(R)Cha-OSu containing solution was evaporated. Phe-OH (48.7 g, 195 mmol), sodiumhydroxide (10.3 g, 258 mmol), water (270 mL) and finally dimethylformamide (70 mL) were added to a reaction vessel while stirring. Boc-(R)Cha-OSu was dissolved in dimethylformamide (200 mL) and added slowly to the reaction vessel while maintaining the reaction temperature below 5°C. After 3 h the solution was evaporated, the residue dissolved in water (1000 mL) and extracted with ethylacetate (2 x 300 mL). The aqueous phase was acidified with potassium hydrogensulfate (1M) to pH 3 and extracted with ethylacetate

WO 94/29335 PCT/SE94/00534

(2 x 700 mL). The pooled organic layer was washed with water (2 x 300 mL) and dried over magnesium sulfate. After filtration and evaporation the title product, Boc-(R)Cha-Phe-OH (21 g, 50 mmol) was isolated in 67% yield.

5

10

15

20

30

35

(ii) Boc-(R)Cha-Phe-Nag(Z) Boc-(R)Cha-Phe-OH (20.8 g, 49.7 mmol) was dissolved in acetonitrile (350 mL). The vessel was cooled and 4dimethylaminopyridine (12.1 g, 99.4 mmol) was added while maintaining a reaction temperature at 2°C. Nag(Z) (12.4 g, 49.7 mmol) was added resulting in a white slurry. Finally 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (8.6 g, 52 mmol) was added slowly over a 10 minute period. The solution was allowed to reach room temperature and stirred overnight. The solution was evaporated and the residue was dissolved in ethylacetate (400 mL) and water (150 mL). The organic layer is washed with potassium hydrogensulfate (1M, 250 mL), sodium carbonate (1M, 3 x 250 mL), water (200 mL) and finally brine (200 mL). The collected organic layer was evaporated and the title compound, Boc(R)Cha-Phe-Nag(Z) (24.9 g, 38 mmol), was isolated in 77% yield.

25 (iii) $H_2N-(R)$ Cha-Phe-Nag(Z)

Boc-(R)Cha-Phe-Nag(Z) (10 g, 15.4 mmol) was dissolved in ethylacetate (50 mL). The reaction vessel was cooled with ice-water bath to 4°C and HCl (46 mL, 152 mmol, 3.3 M in ethylacetate) was then added. The ice container was removed and the solution was allowed to reach room temperatur. After 1.5 h all starting material was consumed. The solvent was decanted from the HCl-salt of the deprotected peptide and the crude product was dissolved in water (50 mL) and extracted with ethylacetate(50 mL). The collected aqueous phase was neutralized by addition of potassium carbonate (4.3 g, 30.8 mmol) and then it extracted with dichloromethane (150 mL).

The collected organic phase was evaporated and $H_2N-(R)$ Chaphe-Nag(Z) (3 g, 5.5 mmol), was isolated after purification by chromatography on silicagel (230-400 mesh) eluting with CH_2Cl_2 :MeOH:NH₄OH (100:4:1 to 100:15:1) in 36% yield.

¹H NMR (200 MHz, CDCl₃) δ (ppm) 7.82 (d, 1H), 7.4-7.1 (m, 10H), 5.09 (s, 2H), 4.42 (q, 1H), 3.4-2.9 (m, 7H), 1.8-0.7 (m, 15H).

Working Examples

10

Example 1

H-(R)Cha-Phe-Agm x 2 TFA

15 (i) Boc-(R) Cha-Phe-Agm(Z)

A solution of 729 mg (2 mmol) Boc-Agm(Z) in 15 mL TFA/CH₂Cl₂ (1:4) was stirred at room temperature for about 2 h. The solvent was evaporated and the product was dissolved together with 1:03 g (20 mmol) of Boc-(R) Cha-Phe-OSu in 10 mL DMF, the ph was adjusted with NMM to about 9 and the mixture was stirred at room temperature for 5 days. The solvent was evaporated in vacuo and the residue was dissolved in 200 mL EtOAc. The organic phase was washed with 2 x 10 mL of water, 1 M KHSO₄, 1 M NaOH, water and dried (MgSO₄). Evaporation of the solvent followed by flash chromatography (70 g SiO₂) using a stepwise gradient of 100 mL CH₂Cl₂/MeOH (95/5) followed by 250 mL CH₂Cl₂/MeOH (9/1) gave 1.09 g (96 %) of the title compound.

30

20

25

¹H-NMR (500 MHz, CDCl₃, mixture of two rotamers): major rotamer: δ 0.7-0.9 (m, 2H), 1.0-1.8 (m, 25H; thereof 1.39 (s, 9H)), 2.9-3.25 (m, 6 H), 4.02 (m, 1H), 4.71 (q, 1 H), 5.05 (s, 2 H), 7.1-7.4 (m, 10H).

 $^{13}\text{C-NMR}$ (125 MHz, $\text{D}_2\text{O}):$ carbonyl and guanidine carbons: δ 161.7, 163.6, 172.0, 172.7 and 174.9.

(ii) H-(R)Cha-Phe-Agm x 2 TFA

A solution of 100 mg (0.15 mmol) Boc-(R)Cha-Phe-Agm(Z) in 10 mL CH₂Cl₂/TFA (4/1) was stirred at room temperature for 2 h 45 min after which the solvent was evaporated. The residue was dissolved in 9 ml EtOH/H₂O (8/1) and hydrogenated over 40 mg 5 % Pd/C at athmospheric pressure for 3 h. The catalyst was filtered off the solvent evaporated and the residue was dissolved in water and freeze dried to give 93 mg (94 %) of the title compound as a white powder.

15 1 H-NMR (500 MHz, D₂O, mixture of two rotamers): major rotamer: δ 0.65-1.75 (m, 17H), 2.86-3.23 (m, 6H), 3.96 (t, 1H), 4.59 (dd, 1H), 7.15-7.4 (m, 5H).

 $^{13}\text{C-NMR}$ (125 MHz, $D_2\text{O}$): guanidine δ 157.3; carbonyl carbons: δ 20 171.0 and 173.1.

Example 2

HOOC-CH2-(R) Cha-Phe-Agm x 2 TFA

(i) H-(R)Cha-Phe-Agm(Z)

A solution of 0.99 g (1.49 mmol) Boc-(R)Cha-Phe-Agm(Z) in 30 mL CH₂Cl₂/TFA (4/1) was stirred at room temperature for 3 h after which the solvent was evaporated and the residue dissolved in 100 mL CH₂Cl₂. The organic phase was washed with 1 x 30 mL 5 M NaOH, 2 x 30 mL water and dried (MgSO₄). Filtration and evaporation of the solvent gave 825 mg (98 %) of the title compound as a white powder.

 $^{1}\text{H-NMR}$ (300 MHz, CDCl₃): δ 0.75-1.0 (m, 2H), 1.05-1.75 (m, 15H), 2.93-3.34 (m, 7H), 4.56 (q, 1H), 7.13-7.39 (m, 10H).

¹³C-NMR (75 MHz, CDCL₃): carbonyl and guanidine carbons: 6 161.8, 163.8, 171.8 and 176.5.

(ii) BnOOC-CH₂-(R)Cha-Phe-Agm(Z)

A mixture of 282 mg (0.5 mmol) H-(R)Cha-Phe-Agm(Z), 173 mg

(1.25 mmol) K₂CO₃ and 137.5 mg (0.6 mmol) BnOOC-CH₂-Br in 16

mL CH₃CN/DMF (15/1) was heated to 50 °C for 4 h and 15 minutes
after which the solvent evaporated and the residue dissolved
in 70 mL EtOAc. The organic phase was washed with 4 x 10 mL

water, 10 mL Brine and dried (MgSO₄). Evaporation of the

solvent followed by flash chromatography (37 g SiO₂) using
CH₂Cl₂/MeOH(NH₃-saturated) (95/5) as eluent afforded 230 mg
(64°%) of the desired compound.

 1 H $\stackrel{\cdot}{\leftarrow}$ NMR $^{\circ}$ ($\stackrel{\cdot}{\circ}$ 00 $\stackrel{\circ}{\circ}$ MHz, $\stackrel{\circ}{\circ}$ CDCl₃): δ 0.7-0.95 (m, 2H), 1.05-1.75 (m, 20 $\stackrel{\circ}{\circ}$ 15H), $\stackrel{\cdot}{\circ}$ 2 $\stackrel{\circ}{\circ}$ 84 $\stackrel{\cdot}{\circ}$ 3 $\stackrel{\circ}{\circ}$ 25 $\stackrel{\circ}{\circ}$ (m, 8H), 4.56-4.68 (m, 1H), 4.95 (s, 2H), 5.12 (s, $\stackrel{\circ}{\circ}$ 2H), 7.1-7.45 (m, 15H).

 $^{13}\text{C-NMR}$ (75 MHz, CDCL₃): carbonyl and guanidine carbons: δ 161.7, 163,6, 171.56, 171.61 and 175.1.

(iii) HOOC-CH2-(R)Cha-Phe-Agm x 2 TFA

To a solution of 230 mg (0.323 mmol) BnOOC-CH₂-(R)Cha-Phe-Agm(Z) in 18 mL EtOH/H₂O (5/1) was added a small amount (15 drops) of TFA and the mixture was hydrogenated over 70 mg 5 % Pd/C at athmospheric pressure for 6 h. The catalyst was filtered off, the solvent was evaporated and the residue was dissolved in water and freeze dried to afford 223 mg (96%) off the title compound as a white powder.

25

 1 H-NMR (300 MHz, CD₃OD): δ 0.65-1.85 (m, 17H), 2.8-3.0 (m, 1H), 3.0-3.3 (m, 5H), 3.78 (bs, 2H), 4.0 (bs, 1H), 4.62 (m, 1H), 7.1-7.4 (m, 5H).

5 13 C-NMR (75 MHz, CD₃OD): guanidine: δ 158.6; carbonyl carbons: δ 168.9, 169.6 and 173.4.

Example 3

- 10 H-(R)Cha-Phe-Nag x 2 TFA
 - (i) Boc-(R) Cha-Phe-Nag(Z)
- Prepared in the same way as described for Boc-(R)Cha-Phe15 Agm(Z) in Example 1 (i) from Boc-(R)Cha-Phe-OSu (2 mmol) and
 Boc-Nag(Z) (2 mmol).Yield = 1.02 g (78 %).
 - (ii) H-(R)Cha-Phe-Nag x 2 TFA
- A solution of 100 mg (0.15 mmol) Boc-(R)Cha-Phe-Nag(Z) in 10 mL CH₂Cl₂/TFA (4/1) was stirred at room temperature for 3 h 35 min after which the solvent was evaporated. The residue was dissolved in 9 ml EtOH/H₂O (8/1) and hydrogenated over 40 mg 5 % Pd/C at athmospheric pressure for 3 h. The catalyst was filtered off the solvent evaporated and the residue was dissolved in water and freeze dried to give 97 mg (98 %) of the title compound as a white powder.
- ¹H-NMR (500 MHz, D_2O , mixture of two rotamers): major rotamer: 30 δ 0.75-1.85 (m, 15H), 2.9-3.45 (m, 6H), 4.05 (t, 1H), 4.6-4.8 (m, 1H; partially hidden by the H-O-D signal), 7.3-7.6 (m, 5H).
- 13 C-NMR (75 MHz, D₂O): guanidine δ 157.6; carbonyl carbons:171.3 and 173.5.

Example 4

HOOC-CH2-(R) Cha-Phe-Nag x 2 TFA

5 (i) H-(R) Cha-Phe-Nag(Z)

Prepared in the same way as described for H-(R)Cha-Phe-Agm(Z) in Example 2 (i) from Boc-(R)Cha-Phe-Nag(Z). Yield 90 %.

- 10 ¹³C-NMR (75 MHz, CDCl₃): δ 26.0, 26.2, 26.4, 29.5, 32.2, 34.0, 34.2, 36.7, 37.7, 38.3, 42.6, 52.7, 55.1, 66.3, 126.9, 127.7, 127.9, 128.3, 128.6, 129.1, 136.7, 137.5, 161.8, 163.7, 171.5 and 176.6.
- 15 (ii) BnOOC-CH₂-(R) Cha-Phe-Nag(Z)

A mixture of 275 mg (0.5 mmol) H-(R)Cha-Phe-Nag(Z), 173 mg (1.25 mmol) K2CO3 and 137.5 mg (0.6 mmol) BnOOC-CH2-Br in 15 mL CH3CN was heated to 50 °C for 3 h and 50 minutes after which the solvent evaporated and the residue dissolved in 70 mL EtOAc. The organic phase was washed with 4 x 10 mL water, 10 mL Brine and dried (MgSO4). Evaporation of the solvent followed by flash chromatography (37 g SiO2) using CH2Cl2/MeOH(NH3-saturated) (95/5) as eluent afforded 209 mg (60 %) of the desired compound.

 $^{1}\text{H-NMR}$ (300 MHz, CDCl₃): δ 0.72-0.93 (m, 2H), 1.0-1.72 (m, 13H), 2.83-3.25 (m, 9H), 4.54 (q, 1H), 5.09 (s, 2H), 5.11 (s, 2H), 7.05-7.4 (m, 15H), 7.59 (d, 1h; NH).

 $^{13}\text{C-NMR}$ (75 MHz, CDCl3): carbonyl and guanidine carbons: δ 161.8, 163.6, 171.3, 171.6 and 175.2.

(iii) HOOC-CH₂-(R) Cha-Phe-Nag x 2 TFA

35

15

35

To a solution of 209 mg (0.3 mmol) BnOOC-CH₂-(R)Cha-Phe-Nag(Z) in 18 mL EtOH/H₂O (5/1) was added a small amount (15 drops) of TFA and the mixture was hydrogenated over 70 mg 5 % Pd/C at athmospheric pressure for 4 h. The catalyst was filtered off, the solvent was evaporated and the residue was dissolved in water and freeze dried to afford 190 mg (90%) off the title compound as a white powder.

¹H-NMR (300 MHz, CD_3OD): δ 0.6-1.38 (m, 6H), 1.4-1.9 (m, 9H), 2.9-3.4 (m, 6H), 3.9 (bs, 2H), 4.1 (bs, 1H), 4.7 (m, 1H; partially hidden by the H-O-D signal), 7.1-7.45 (m, 5H).

 $^{13}\text{C-NMR}$ (75 MHz, CD₃OD): guanidine: δ 157.5; carbonyl carbons: δ 169.3, 169.5 and 173.2.

Example 5

H-(R)Cha-Phe-Nag

H₂N-(R)Cha-Phe-Nag(Z) (300 mg, 0.55 mmol) was dissolved in ethanol (50 mL) and trifluoroaceticacid (56 μL, 0.73 mmol) was added. The mixture was sonicated and palladium on charcoal (5%, 50 mg) was charged before it was hydrogenated at 45 psi hydrogen pressure in a Parr shaking apparatus for 19 h. The suspension was filtered through celite and after the solvent was evaporated the title compound (0.13 g, 0.31 mmol) was isolated in 56% yield.

¹H NMR (200 MHz, d-HCl+d₂-H₂O) δ (ppm) 7.40-7.00 (m, 5H), 4.47 (t, 1H), 3.86 (t, 1H), 3.25-2.65 (m, 6H), 1.75-0.50 (m, 15H).
30 TSP-MS found (m/z)=417 (calc. for MH+(C₂₂H₃₇N₆O₂)417).

Example 6

CH3-CO-(R) Cha-Phe-Nag

(i) CH3-CO-(R) Cha-Phe-Nag(Z)

H₂N-(R)Cha-Phe-Nag(Z) (500 mg, 0.91 mmol) was dissolved in acetonitrile (7.5 mL). Acetylchloride (107 mg, 1.36 mmol) dissolved in acetonitrile (1 mL) was then transferred to the reaction vessel. After 30 min. the acylated peptide precipitated as an HCl-salt. Diethylether (5 mL) was added 20 minutes later. The precipitate was filtered off and dried under vacuum at 35°C overnight and the dry product, CH₃-CO-(R)Cha-Phe-Nag(Z)xHCl (407 mg, 0.69 mmol) was isolated in 76% yield.

10 1H NMR (200 MHz, CDC13) δ (ppm) 7.4-7.1 (m, 10H), 5.1 (q, 2H), 4.7 (m, 1H), 4.0 (m, 1H), 3.5-2.9 (m, 6H), 2.0-0.6 (m, 18H). TSP-MS found (m/z)=593 (calc. for MH⁺($C_{32}H_{45}N_6O_5$)593).

(ii) CH3-CO-(R)Cha-Phe-Nag

CH₃-CO-(R) Cha-Phe-Nag(Z) (400 mg, 0.68 mmol) was dissolved in ethanol (60 mL) and palladium on charcoal (5%, 80 mg) was added. The mixture was hydrogenated at 45 psi hydrogen pressure in a Parr shaking apparatus for 20 h. the suspension was filtered through celite and after the solvent was evaporated a crude mixture (300 mg) was collected. The crude product (150 mg) was purified by reveresed phase chromatography (C8-gel) eluting with MeCN:NH4OAc (0.1M) (40:60) and the product (100 mg, 0.22 mmol) in 64% yield.

1 h NMR (200 MHz, d₄-CH₃OH) & (ppm) 7.25-6.85 (m, 5H), 4.44 (dd, 1H), 4-02 (t, 1H), 3.30-2.90 (m, 5H), 2.72 (dd, 1H), 2.0-0.5 (m, 18H). TSP-MS found (m/z)459 (calc. for MH+(C₂₄H₃₉N₆O₃)459).

30 Example 7

35

CH3CH2-(R) Cha-Phe-Nag

(i) CH₃CH₂-(R) Cha-Phe-Nag(Z)

 $H_2N-(R)$ Cha-Phe-Nag(Z) (500 mg, 0.91 mmol), p-toluenesulphonic acid (173 mg, 0.91 mmol) and methanol (7.5 mL) were added to

a reaction vessel which was cooled with ice. Acetaldehyde (51 μ L, 0.91 mmol) was added and finally after another 30 min., sodium cyanoborohydride (86 mg, 1.36 mmol) was added. The mixture was stirred at room temperature for four days and then evaporated. The crude product was purified by chromatography on silicagel (230-400 mesh) eluting with MeCl₂: MeOH: NH₄OH (90:10:1) yielding CH₃CH₂-(R)Cha-Phe-Nag(Z) (150 mg, 0.26 mmol) in 29% yield.

¹H NMR (200 MHz, d₄-MeOH) δ (ppm) 7.39-7.28 (m, 10H), 5.11 (s, 2H), 4.63 (t. 1H, 3.2-2.9 (m), 2.42 (m, 2H), 1.8-0.8 (m,

²H NMR (200 MHz, d₄-MeOH) 8 (ppm) 7.39-7.28 (m, 10H), 5.11 (s) 10 2H), 4.63 (t, 1H, 3.2-2.9 (m), 2.42 (m, 2H), 1.8-0.8 (m, 18H).

(ii) CH₃CH₂-(R)Cha-Phe-Nag(Z) 150 mg, 0.26 mmol) was dissolved in EtOH 840 mL) and acetic acid (1 mL). Palladium on charcoal (5%, 51 mg) was charged before it was hydrogenated at 45 psi hydrogen pressure in a Parr shaking apparatur for 2 days. The mixture was filtered and the filter cake was washed with MeOH/AcOH (2:1, 40 mL). The title compound (32 mg, 0.072 mmol) was isolated in 28% yield by chromatography on silicagen (230-400 mesh) eluting with heptane: EtOAc: TEA (30:70:1).
¹H NMR (200 MHz, d₄-MeOH) δ (ppm) 7.50-7.10 (m, 5H), 4.62 (q, 1H), 3.76-3.67 (m, 1H), 3.65-3.56 (m, 1H), 3.51 (t, 1H), 3.35-2.95 (m, 6H), 2.70 (q, 2H), 2.0-0.5 (m, 18H).

25

35

Example 8

HOOC-CO-(R) Cha-Phe-Nag

30 (i) HOOC-CO-(R)Cha-Phe-Nag(Z)

 $H_2N-(R)$ Cha-Phe-Nag(Z) (500 mg, 0.91 mmol) was dispersed in acetonitrile (5 mL). Methyloxalylchloride (104 μ L, 1.14 mmol) was added to the slurry. After 60 minutes the starting material was consumed, confirmed by HPLC, and the clear solution was evaporated.

30

The crude methylester was hydrolyzed by dissolving the residue in tetrahydrofuran (4 mL) and adding LiOH (115 mg, 2.73 mmol) dissolved in water (2 mL). After 90 min. more LiOH (70 mg, 1.7 mmol) was added and 30 minutes later water (10 mL) was added and the insoluble material were dissolved. After evaporation the dry uncolored powder was slurried in water (10 mL) containing ammonium chloride (150 mg). The mixture was stirred for 30 min. and then the precipitate was filtered and washed with two portions of water.

15 (ii) HOOC-CO-(R) Cha-Phe-Nag

HOOC=CO=(R)Cha=Phe-Nag(Z) (210 mg, 0.34 mmol) was dispersed in tetrahydrofuran (25 mL) and acitic acid (20 mL) was added.

Palladium on charcoal (5%, 30 mg) was charged before it was hydrogenated at 45 psi hydrogen pressure in a Parr shaking apparatus for 25 h. The suspension was filtered through celite and the filter cake was washed with tetrahydrofuran and after the solvent was evaporated the crude product (257 mg) was collected. After azeotropic evaporation with three portions of toluene (tot; 50 mL) and overnight drying under vacuum the product (140 mg, 0.29 mmol) was isolated in 85% yield.

¹H NMR (200 MHz, D_4 -MeOH) δ (ppm) 7.19 (m, 5H), 4.54 (dd, 1H), 4.00 (t, 1H), 4.00 (t, 1H), 3.50-2.90 (m, 5H), 2.70 (t, 1H), 1.90-0.60 (m, 15H). TSP-MS found (m/z) 489 (calc. for MH⁺($C_{24}H_{36}N_{6}O_{5}$) 489).

Pharmaceutical preparations

35 A. The compounds according to the invention can be formulated in solid dosage forms for oral administration or for topical administration to the intestines.

Example Al Plain tablet

10 mg/tablet Kininogenase inhibitor 250 mg/tablet Lactose anhydrous 5 60 mg/tablet Microcrystalline cellulose 6 mg/tablet Magnesium stearate

The active constituent is mixed with lactose and microcrystalline cellulose and magnesium stearate is admixed and 10 tablets are compressed from the mixture.

Example A2 Coated tablet

15

20

100 mg/tablet Kininogenase inhibitor 300 mg/tablet Lactose 40 mg/tablet Polyvinylpyrrolidone Magnesium stearate 8 mg/tablet Hydroxypropylmethylcellulose 8 mg/tablet Polyethyleneglycol 1 mg/tablet 1 mg/tablet Talc 1 mg/tablet Titandioxid

The active constituent is mixed with lactose and granulated 25 with polyvinylpyrrolidone in water. After drying and milling magnesium stearate is admixed and tablets are compressed. The tablets are coated with a solution of hydroxypropylmethylcellulose, polyethyleneglycol, talc and titandioxide in water. 30

Example A3

Gastro-resistant tablet

10 mg/tablet Kininogenase inhibitor 35 200 mg/tablet Lactose 40 mg/tablet Polyvinylpyrrolidone

SUBSTITUTE SHEET

	Microcrystalline cellulose	50	mg/tablet
	Magnesium stearate	8	mg/tablet
	Eudragit L	10	mg/tablet
	Dibutylphtalate	1	mg/tablet
5	Talc	2	mg/tablet

The active constituent is mixed with lactose and granulated with polyvinylpyrrolidone in water. After drying and milling microcrystalline cellulose and magnesium stearate is admixed and tablets are compressed. The tablets are coated with a solution of Eudragit L, dibutylphtalate and talc in isopropanol/aceton.

Example A4

15 Gastro-resistant extended release granules for the small intestine

	Kininogenaseinhibitor	100	mg/g
	Lactose	448	mg/g
20	Microcrystalline cellulose	200	mg/g
	Hydroxypropyl cellulose	50	mg/g
	Ethylcellulose	20	mg/g
	Acetyltributylcitrate	2	mg/g
	Eudragit L30D	50	mg/g
25	Triethylcitrate	5	mg/g
	Talc	25	mg/g

The active constituent is mixed with lactose and microcrystalline cellulose and granulated with hydroxypropyl

cellulose in water. The granulation is extruded, spheronized and dried. The granules are first coated with ethylcellulose dispersion with acetyltributylcitrate and then with Eudragit L30D dispersion with triethylcitrate and talc. The granules are filled in gelatin capsules each containing 10 mg of active constituent.

Example A5 Gastro-resistant extended release granules for the colon

	Kininogenase inhibitor	200	mg/g
5.	Lactose	400	mg/g
	Microcrystalline cellulose	200	mg/g
	Hydroxypropyl cellulose	50	mg/g
	Eudragit NE30D	50	mg/g
	Eudragit S100	50	mg/g
10	Talc	50	mg/g

The active constituent is mixed with lactose and microcrystalline cellulose and granulated with hydroxypropyl
cellulose in water. The granulation is extruded, spheronized
and dried. The granules are coated with a dispersion of
Eudragit NE30D, Eudragit S100 and talc in water. The granules
are filled in gelatin capsules each containing 100 mg of
active constituent.

B. The compounds according to the invention can be formulated in pressurized aerosols or in dry powder inhalers for oral or nasal inhalation. The kininogenase inhibitor is micronized to a particle size suitable for inhalation therapy (mass median diameter $< 4\mu$ m).

For pressurized aerosols the micronized substance is suspended in a liquid propellant mixture and filled into a container which is sealed with a metering valve.

Alternatively, the kininogenase inhibitor can be dissolved in

30 the liquid propellant mixture with the aid of ethanol.

The propellants used may by chlorofluorocarbons (CFCs) or hydrofluoroalkanes (HFAs) of different formulae. The most frequent used CFCs are trichloromonofluoromethane (propellant 11) and dichlorodifluoromethane (propellant 12) and dichlorotetrafluoroethane (propellant 114). The most frequent

used HFAs are tetrafluoromethane (propellant 134a) and heptafluoropropane (propellant 227).

Low concentrations of surfactant such as sorbitan trioleate,

1 lecithin, oleic acid or other suitable substance may be used
to improve the physical stability. Etanol may be used as
surfactant or as a medium to increase the solubility of
active substance in the propellant mixture.

10	Example B1	per cent (w/w)
	Kininogenase inhibitor	0.5
	Trichloromonofluoromethane	15
	(propellant 11)	
	Dichlorodifluoromethane	84
15	(propellant 12)	
	Sorbitan strioleate	0.5
		per cent (w/w)
	Example B2	0.5
	Kininogenase inhibitor	
20	Trichloromonofluoromethane	25
	(propellant 11)	
	Dichlorodifluoromethane	74.48
	(propellant 12)	
	Oleic acid	0.02
25		
	Example B3	per cent (w/w)
	Kininogenase inhibitor	0.2
	Trichloromonofluoromethane	15
	(propellant 11)	
30	Dichlorodifluorometane	64.78
	Ethanol	20
	Oleic acid	0.02
	Example B4	per cent (w/w)
35	Kininogenase inhibitor	0.4
	Tetrafluoroethane	59.58

(propellant 134a)

WO 94/29335 PCT/SE94/00534

32

20

Heptafluoropropane (propellant 227) 20 Ethanol 0.02 Oleic acid per cent (w/w) Example B5 1.0 Kininogenase inhibitor 93.5 Heptafluoropropane

10 Ethanol 0.5 Sorbitan trioleate

(propellant 227)

In a dry powder inhaler the micronized kininogenase inhibitor may be used alone or mixed with a carrier substance such as lactose, mannitol or glucose. Another possibility is to 15 process the micronized powder into spheres which break up during the dosing procedure. This powder or spheronized powder is filled into the drug reservoir in a singledose or multidose inhaler, e.g. the latter being Turbuhaler. A dosing unit meters the desired dose which is inhaled by the 20 patient.

Example B6

5

The kininogenase inhibitor is micronized in a jet mill to a particle size suitable for inhalation (mass diameter < 4μ m). 25 100 mg of the micronized powder is filled into a powder multidose inhaler (Turbuhaler®). The inhaler is equipped with a dosing unit which delivers a dose of 1 mg.

30 Example B7

35

The kininogenase inhibitor is micronized in a jet mill to a particle size suitable for inhalation (mass diameter < 4μ m). 150 mg of the micronized powder is filled into a powder multidose inhaler (Turbuhaler®). The inhaler is equipped with a dosing unit which delivers a dose of 0.5 mg.

ABBREVIATIONS

	ABBREVIAT.	IONS
	Ac =	Acetyl
	Agm =	Agmatine
	Agm(Z) =	ω -N-benzyloxycarbonyl agmatine
5	Boc =	tertiary butoxy carbonyl
•	Brine =	saturated water/NaCl solution
	Bn =	benzyl
	Cha =	(S)- β -cyclohexyl alanine
	CME-CDI =	1-Cyclohexyl-3-(2-morpholino-
10		ethyl)carbodiimide metho-p-
		toluenesulfonate
	DCC =	dicyclohexyl carbodiimide
	DMF =	dimethyl formamide
	Et =	ethyl
15	EtOAc =	ethyl acetate
	HOSu =	N-hydroxysuccinimide
	#HPLC =	High Performance Liquid Chromatography
	*	Lithium hydroxide
	®Me∗=	methyl
20	.→Nag~=	noragmatine
	Nag(Z) =	ω-N-benzyloxycarbonyl-noragmatine
	Nal	(S)-naphthylalanine
	NMM =	N-methyl morpholine
	Ph =	phenyl
25	Phe =	(S)-phenylalanine
		(S)-proline
	Ser =	(S)-serine
	TFA =	trifluoracetic acid
	THF =	tetrahydrofuran
30	z =	benzyloxycarbonyl

Prefixes n, s, i and t have their usual meanings: normal, iso, sec and tertiary. The stereochemistry for the amino acids is by default (S) if not otherwise stated.

CLAIMS

1. A compound of the general formula

5 $A^1-A^2-NH-(CH_2)_n-NH-C(NH)-NH_2$ Formula I

wherein:

n is an integer 2, 3, 4, 5, or 6; preferably 3 or 4;

10 ${\tt A}^1$ represents a structural fragment of Formulae IIa, IIb, IIc, IId or IIe;

15 R^{1} $(CH_{2})_{p}$ $(CH_{2})_{q}$ R^{1} R^{1} R^{1}

25
R¹
R¹
R¹
Re

wherein:

35

p is an integer 0,1 or 2;
m is an integer 1, 2, 3, or 4, preferably 2;

40 q is an integer 0-2, preferably 1;

 R^1 represents H, an alkyl group having 1 to 4 carbon atoms, a hydroxyalkyl group having 2-3 carbon atoms or R^{11} OOC-alkyl-, where the alkyl group has 1 to 4 carbon atoms and R^{11} is H or an alkyl group having 1 to 4 carbon atoms, or

5

 R^1 represents R^{12} OOC-1,4-phenyl-CH₂-, wherein R^{12} is H or an alkyl group having 1 to 4 carbon atoms, or

R¹ represents R¹³-NH-CO-alkyl-, wherein the alkyl group has 1 to 4 carbon atoms and is possibly substituted alpha to the carbonyl with an alkyl group having 1 to 4 carbon atoms and where R¹³ is H or an alkyl group having 1 to 4 carbon atoms or -CH₂COOR¹², wherein R¹² is as defined above, or

15 R^1 represents $R^{14}SO_2$ -, $Ph(4-COOR^{12})-SO_2$ -, $Ph(3-COOR^{12})-SO_2$ -, or $Ph(2-COOR^{12})-SO_2$ -, wherein R^{12} is as defined above and R^{14} is an alkyl group having 1-4 carbon atoms, or

 R^1 represents CO- R^{15} , wherein R^{15} is an alkyl group having 1-4 20 mcarbon atoms, for

 R^1 represents CO-OR¹⁵, wherein R^{15} is as defined above, or

 R^1 represent $CO-(CH_2)_p-COOR^{12}$, wherein R^{12} and p are as defined above, or

 R^1 represents $-CH_2PO(OR^{16})_2$, wherein R^{16} is, individually at each occurrence, H, methyl or ethyl;

R² represents H or an alkyl group having 1 to 4 carbon atoms or R²¹OOC-alkyl-, wherein the alkyl group has 1 to 4 carbon atoms and is possibly substituted in the position which is alpha to the carbonyl group, and the alpha substituent is a group R²²-(CH₂)_p-, wherein p is as defined above and R²² is methyl, phenyl, OH, COOR²¹, and R²¹ is H or an alkyl group having 1 to 4 carbon atoms;

R³ represents an alkyl group having 1-4 carbon atoms, or

R3 represents a cyclohexyl- or cyclopentyl group, or

- 5 R³ represents a phenyl group which may or may not be substituted with an alkyl group having 1 to 4 carbon atoms, or with a group OR²¹, or
- R^3 represents a 1-napthyl, 2-naphtyl, 4-pyridyl, 310 pyrrolidyl, or a 3-indolyl group which may or may not be substituted with OR^{21} and with p = 1; or

 R^3 represent a cis- or trans-decalin group with p = 1; or

15 R^3 represents Si(Me)₃ or CH(R^{31})₂, wherein R^{31} is a cyclohexyl- or phenyl group;

A² represents a structural fragment

20 $\frac{0}{1}$ $- NH - CH - C - \frac{(CH_2)_p}{R^3}$

wherein R³ and p are as defined above.

- 2. A compound according to claim 1 wherein A¹ represents IIa or IIb.
 - 3. A compound according to claim 1 wherein A1 represents IIa.
- 4. A compound according to claim 1 wherein R³ is cyclohexyl, cyclopentyl, phenyl, substituted phenyl or other aryl systems and p is 1.

- 5. A compound according to claim 2 wherein \mathbb{R}^3 is cyclohexyl, cyclopentyl, phenyl, substituted phenyl or other aryl systems and p is 1.
- 6. A compound according to claim 3 wherein R³ is cyclohexyl, cyclopentyl, phenyl, substituted phenyl or other aryl systems and p is 1.
- 7. A compound according to one or more of the preceding
 10 claims wherein R¹ represents R¹¹00C-alkyl-, wherein the alkyl group has 1 to 4 carbon atoms and R¹¹ is H.
 - 8. A compound according to one or more of the preceding claims wherein R³ is cyclohexyl or substituted phenyl.
 - 9. As compound according to one or more of the preceding claims wherein nois 30 or 4.
- 10. A compound according to one or more of the preceding claims wherein is 4.
 - 11. A compound according to one or more of the preceding claims wherein p is 1.
- 25 12. A compound according to one or more of the preceding claims wherein q is 1.
- 13. A compound according to one or more of the preceding claims having R-configuration on the amino acid fragment in
 30 the A¹ position.
 - 14. A compound according to one or more of the preceding claims having S-konfiguration on the amino acid fragment in the ${\rm A}^2$ position.

35

38

15. A compound selected from

H-(R) Cha-Phe-Agm
HOOC-CH₂-(R) Cha-Phe-Agm
H-(R) Cha-Phe-Nag
HOOC-CH₂-(R) Cha-Phe-Nag
CH₃-CO-(R) Cha-Phe-Nag
CH₃-CH₂-(R) Cha-Phe-Nag
HOOC-CO-(R) Cha-Phe-Nag

either as such or in the form of a physiologically acceptable salt and including stereoisomers.

16. The compound HOOC-CH₂-(R)Cha-Phe-Nag, either as such or
 15 in the form of a physiologically acceptable salt and including stereoisomers.

17. A process for preparing a compound according to claim 1, which process comprises coupling of a N-terminally protected dipeptide $(W_1-A^1-A^2-OH)$ or amino acid (W_1-A^1-OH) when a N-terminally protected amino acid is used a second amino acid is added afterwards using standard methods, to a compound

$$H_2N-(CH_2)_n-X$$

wherein A¹, A² and n are as defined in Formula I, W₁ is an amino protecting group and X is an unprotected or protected guanidino group or a protected amino group, or a group transferable into an amino group, where the amino group is subsequently transferred into an unprotected or protected guanidino group, followed by removal of the protecting

group(s) or deprotecting of the N-terminal nitrogen followed by alkylation of the N-terminal nitrogen and deprotection by known methods.

and if desired forming a physiologically acceptable salt, and in those cases where the reaction results in a mixture of stereoisomers, these are optionally separated by standard

chromatographic or re-crystallisation techniques, and if desired a single stereoisomer is isolated.

18. A process according to claim 17 which process comprises

a) Method I

Coupling of an N-terminally protected dipeptide, prepared by standard peptide coupling, with either a protected— or unprotected amino guanidine or a straight chain alkylamine carrying a protected or masked amino group at the terminal end of the alkyl chain, using standard peptide coupling, shown in the formula

15

10

5

$$W_1 - A^1 - A^2 - OH$$

$$\downarrow H_2 N - (CH_2)_n - X$$

$$W_1 - A^1 - A^2 - NH (CH_2)_n - X$$

×20

25

30

35

wherein $A^1 = A^2$ and neare as defined in Formula I , W_1 is a Nteminal amino protecting group such as tert-butyloxy carbonyl and benzyloxy carbonyl and X is -NH-C(NH)-NH2, -NH-C(NH)-NH- W_2 , $-N(W_2)-C(NH)-NH-W_2$, $-NH-C(NW_2)-NH-W_2$ or $-NH-W_2$, where W_2 is an amine protecting group such as tert-butyloxy carbonyl or benzyloxy carbonyl, or X is a masked amino group such as azide, giving the protected peptide, and further depending on the nature of the X- group used: Removal of the protecting group(s) (when $X = -NH-C(NH)-NH_2$, $-N(W_2)-C(NH)-NH-W_2$, -NH- $C(NW_2)-NH-W_2$ or $-NH-C(NH)-NH-W_2$, or a selective deprotection of the W_1 - group (e.g when $X=-NH-C(NH)-NH-W_2,-N(W_2)-C(NH)-NH-W_3$ W_2 , -NH-C(NW₂)-NH-W₂, W_2 in this case must be orthogonal to W1) followed by alkylation of the N-terminal nitrogen and deprotection or a selective deprotection/ unmasking of the terminal alkylamino function (X= NH-W2, W2 in this case must be orthogonal to W_1 or X= a masked aminogroup, such as azide)

followed by a guanidation reaction, using standard methods, of the free amine and deprotection of the W_1 -group, or

b) Method II

5

Coupling of a N-terminally protected amino acid, prepared by standard methods, with either a protected—or unprotected amino guanidine or a straight chain alkylamine carrying a protected or masked amino group at the terminal end of the alkyl chain, using standard peptide coupling, shown in the formula

$$W_1-A^2-OH$$
 $\downarrow H_2N-(CH_2)_n-X$
 $W_1-A^2-NH(CH_2)_n-X$

15

10

wherein A^2 , n, W_1 and X are as defined above followed by deprotection of the W_1 -group and coupling with the N-terminal amino acid, in a protected form, leading to the protected peptide described in Method I, whereafter the synthesis to the final compounds is continued according to Method I.

19. Use of a compound of the formula I

$$A^1-A^2-NH-(CH_2)_n-NH-C(NH)-NH_2$$

25

30

20

according to claim 1,

either as such or in the form of a salt, and as such or having the guanidino group either mono protected at the δ -nitrogen or diprotected at the δ -nitrogens or the γ , δ -nitrogens, as a starting material in synthesis of a serine protease inhibitor, and in particular in synthesis of a kininogenase inhibitor.

20. Use according to claim 19, wherein the serine protease inhibitor is a peptidic compound.

- 21. A compound according to claim 1 for use in therapy.
- 22. A compound according to claim 21 for use as an antiinflammatory agent.
- 23. A pharmaceutical preparation comprising an effective amount of a compound according to claims 1 in conjunction with one or more pharmaceutical carriers.
- 10 24. A pharmaceutical preparation according to claim 23 for use as an antiinflammatory agent.
- 25. Use of compound according to claim 1 as an active ingredient for manufacture of a pharmaceutical preparation
 15 for inhibition of serine proteases and in particular kininogenases in a human or animal organism.
- 26. As method for obtaining inhibition of serine proteases and in particular kininogenases in a human or animal organism in needs of such inhibition, comprising administering to said organism an inhibitory effective amount of a compound according to claim 1.
- 27. A compound, a process, a pharmaceutical preparation, a25 use and a method as claimed in any of claims 1-26 and substantially as described.

INTERNATIONAL SEARCH REPORT

International application No. PCT/SE 94/00534

		PC1/3E 34/00	
A. CLASSI	IFICATION OF SUBJECT MATTER		
IPC5: CO	07K 5/06, C07K 5/02, A61K 37/64 International Patent Classification (IPC) or to both nation	A desciGastion and IDC	
		mai classification and IPC	
	S SEARCHED cumentation searched (classification system followed by cl	assification symbols)	
IPC5: AG	51K, CO7K on searched other than minimum documentation to the ex	rtent that such documents are included in	the fields searched
	I,NO classes as above	f data have and where practicable, search	terms used)
Electronic da	tia base consulted during the international search (hame of		
	MEDLINE, EMBASE, CA, WPI, CLAIMS		
C. DOCU	MENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appr	opriate, of the relevant passages	Relevant to claim No.
Х	BRAZILIAN J MED BIOL RES, Volume L.A.F. FERREIRA et al, "Kalli commersial crystalline pepsin page 511 - page 520	krein isolated from	1,2,4,5, 8-10,12-14, 19,20,25
A	GB, A, 2085444 (RICHTER GEDEON VE 28 April 1982 (28.04.82)	GYESZETI GYAR RT),	1-25
		•	
A	WO, A1, 9204371 (FERRING PEPTIDE PARTNERSHIP KB), 19 March 199	RESEARCH 02 (19.03.92)	1-25
	·		
Furth	ner documents are listed in the continuation of Box	C. X See patent family annu	×x.
Special A docum	al categories of cited documents: ment defining the general state of the art which is not considered	"T" later document published after the ir date and not in conflict with the app the principle or theory underlying th	lication our citen to miner grann
"E" erlier o	of particular relevance document but published on or after the international filing date ment which may throw doubts on priority claim(s) or which is	"X" document of particular relevance: the considered novel or cannot be consisted when the document is taken alo	e claimed invention cannot be dered to involve an inventive
cited to	or establish the publication date of another citation or other is reason (as specified) nent referring to an oral disclosure, use, exhibition or other	"Y" document of particular relevance: the considered to involve an inventive strength of with one or more other strength.	e claimed invention cannot be
means		being obvious to a person skilled in "&" document member of the same pate.	the art
	he actual completion of the international search	Date of mailing of the international	search report
		08 -09- 1994	
30 Aug	ust 1994	Authorized officer	
Swedish	d mailing address of the ISA/ n Patent Office 5, S-102 42 STOCKHOLM	Elisabeth Carlborg	
Facsimile	No. +46 8 666 02 86	Telephone No. +46 8 782 25 00	

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 94/00534

Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This inte	rnational search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. X	Claims Nos.: 26 because they relate to subject matter not required to be searched by this Authority, namely:
	See PCT Rule 39.1(iv): Methods for treatment of the human or animal body by surgery or therapy, as well as diagnostic methods.
	Claims Nos.: 27 because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically: Claim 27, which concerns different kinds of categories in the same claim, is not searchable. See PCT Article 6.
3.	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This Inte	rnational Searching Authority found multiple inventions in this international application, as follows:
1.	As all-required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.	As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4.	No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark	on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

02/07/94

International application No.
PCT/SE 94/00534

Patent d	ocument arch report	Publication date		t family mber(s)	Publication date
B-A-	2085444	28/04/82	AT-B-	384228	12/10/87
			AU-B-	535688	29/03/84
			AU-A-	6672581	22/04/82
			BE-A-	887224	27/0 7/81
			CA-A-	1158641	13/12/83
			DE-A-	3108810	19/05/82
			FR-A,B-	2491463	09/04/82
			JP-A-	57064653	19/04/82
			NL-A-	8100391	03/05/82
			SE-B,C-	452326	23/11/87
			SE-A-	8100302	08/04/82
			SU-A-	1178322	07/09/85
0-A1-	9204371	19/03/92	AU-A-	8438791	30/03/92
IO AI	J2073/1	15, 10, 32	JP-T-	6501461	17/02/94

Form PCT/ISA/210 (patent family annex) (July 1992)